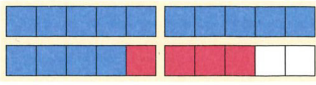
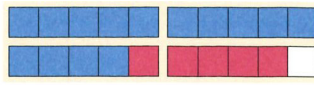
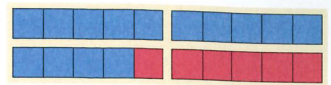
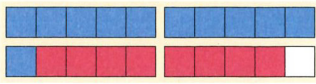
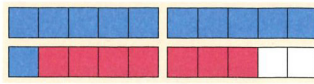


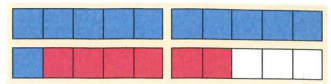
1 
 $14 + 4 = \underline{\quad}$

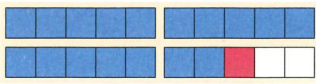

 $\underline{\quad} + \underline{\quad} = \underline{\quad}$

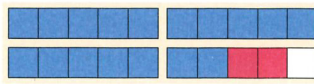

 $\underline{\quad} + \underline{\quad} = \underline{\quad}$

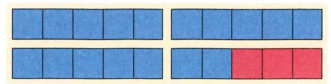

 $\underline{\quad} + \underline{\quad} = \underline{\quad}$

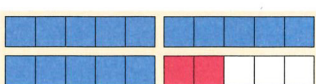

 $\underline{\quad} + \underline{\quad} = \underline{\quad}$

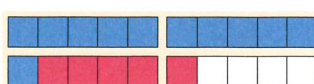

 $\underline{\quad} + \underline{\quad} = \underline{\quad}$

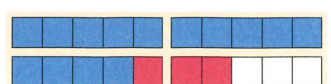

 $\underline{\quad} + \underline{\quad} = \underline{\quad}$

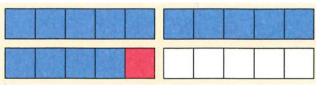

 $\underline{\quad} + \underline{\quad} = \underline{\quad}$

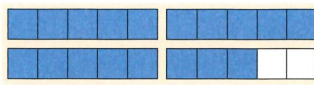

 $\underline{\quad} + \underline{\quad} = \underline{\quad}$

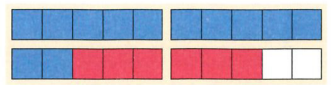
2 
 $15 + 2 = \underline{\quad}$

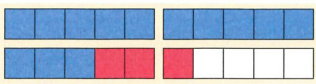

 $\underline{\quad} + \underline{\quad} = \underline{\quad}$

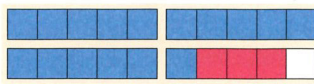

 $\underline{\quad} + \underline{\quad} = \underline{\quad}$

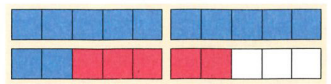

 $\underline{\quad} + \underline{\quad} = \underline{\quad}$


 $\underline{\quad} + \underline{\quad} = \underline{\quad}$


 $\underline{\quad} + \underline{\quad} = \underline{\quad}$


 $\underline{\quad} + \underline{\quad} = \underline{\quad}$


 $\underline{\quad} + \underline{\quad} = \underline{\quad}$


 $\underline{\quad} + \underline{\quad} = \underline{\quad}$

3

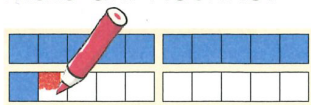
- $3 + 1 = \underline{\quad}$
- $3 + 2 = \underline{\quad}$
- $3 + 3 = \underline{\quad}$
- $3 + 4 = \underline{\quad}$
- $3 + \underline{\quad} = \underline{\quad}$
- $\underline{\quad} + \underline{\quad} = \underline{\quad}$

- $4 + 6 = \underline{\quad}$
- $4 + 5 = \underline{\quad}$
- $4 + 4 = \underline{\quad}$
- $\underline{\quad} + \underline{\quad} = \underline{\quad}$
- $\underline{\quad} + \underline{\quad} = \underline{\quad}$
- $\underline{\quad} + \underline{\quad} = \underline{\quad}$

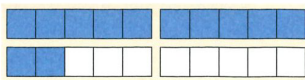
- $0 + 4 = \underline{\quad}$
- $1 + 4 = \underline{\quad}$
- $2 + 4 = \underline{\quad}$
- $\underline{\quad} + \underline{\quad} = \underline{\quad}$
- $\underline{\quad} + \underline{\quad} = \underline{\quad}$
- $\underline{\quad} + \underline{\quad} = \underline{\quad}$

- $10 + 3 = \underline{\quad}$
- $8 + 3 = \underline{\quad}$
- $6 + 3 = \underline{\quad}$
- $\underline{\quad} + \underline{\quad} = \underline{\quad}$
- $\underline{\quad} + \underline{\quad} = \underline{\quad}$
- $\underline{\quad} + \underline{\quad} = \underline{\quad}$

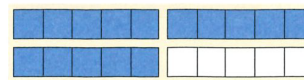
1 Male an. Rechne.



$$11 + 4 = \underline{\quad}$$



$$12 + 3 = \underline{\quad}$$



$$15 + 1 = \underline{\quad}$$



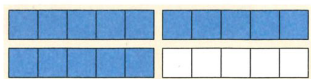
$$12 + 8 = \underline{\quad}$$



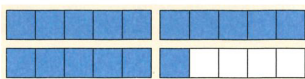
$$17 + 3 = \underline{\quad}$$



$$18 + 0 = \underline{\quad}$$



$$15 + 3 = \underline{\quad}$$



$$16 + 2 = \underline{\quad}$$



$$11 + 5 = \underline{\quad}$$



$$16 + 3 = \underline{\quad}$$

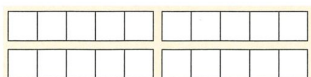


$$17 + 2 = \underline{\quad}$$

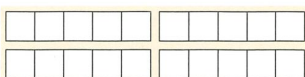


$$11 + 8 = \underline{\quad}$$

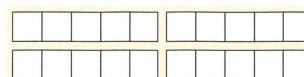
2 Male und rechne passende Aufgaben.



$$\underline{\quad} + \underline{\quad} = 15$$



$$\underline{\quad} + \underline{\quad} = 15$$



$$\underline{\quad} + \underline{\quad} = 15$$

3 $16 + 1 = \underline{\quad}$

$12 + 7 = \underline{\quad}$

$14 + 6 = \underline{\quad}$

$13 + 2 = \underline{\quad}$

$15 + 4 = \underline{\quad}$

$12 + 2 = \underline{\quad}$

$11 + 6 = \underline{\quad}$

$8 + 2 = \underline{\quad}$

$10 + 10 = \underline{\quad}$

$16 + 4 = \underline{\quad}$

$11 + 7 = \underline{\quad}$

$5 + 4 = \underline{\quad}$

$4 + 2 = \underline{\quad}$

$10 + 7 = \underline{\quad}$

$17 + 0 = \underline{\quad}$



4 $6 + 12 = \underline{\quad}$

$8 + 12 = \underline{\quad}$

$8 + 5 = \underline{\quad}$

$9 + 11 = \underline{\quad}$

$7 + 11 = \underline{\quad}$

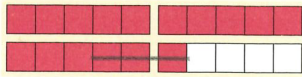
$9 + 2 = \underline{\quad}$

$6 + 13 = \underline{\quad}$

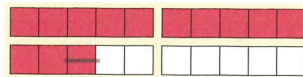
$6 + 13 = \underline{\quad}$

$6 + 7 = \underline{\quad}$

1



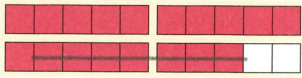
$16 - 3 = \underline{\quad}$



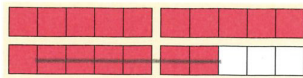
$13 - 1 = \underline{\quad}$



$19 - 3 = \underline{\quad}$



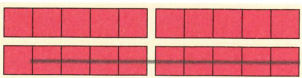
$18 - 7 = \underline{\quad}$



$17 - 6 = \underline{\quad}$



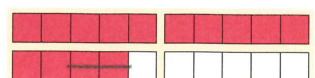
$19 - 2 = \underline{\quad}$



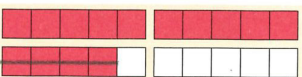
$20 - 9 = \underline{\quad}$



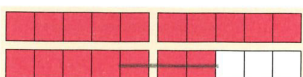
$20 - 0 = \underline{\quad}$



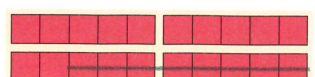
$14 - 2 = \underline{\quad}$



$14 - 4 = \underline{\quad}$



$17 - 3 = \underline{\quad}$



$20 - 8 = \underline{\quad}$

2 Streiche durch. Rechne.



$16 - 5 = \underline{\quad}$



$13 - 2 = \underline{\quad}$



$20 - 1 = \underline{\quad}$



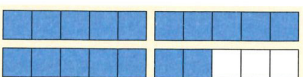
$18 - 8 = \underline{\quad}$



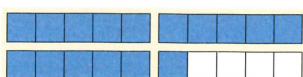
$9 - 7 = \underline{\quad}$



$19 - 8 = \underline{\quad}$



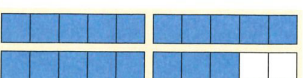
$17 - 5 = \underline{\quad}$



$16 - 0 = \underline{\quad}$



$20 - 7 = \underline{\quad}$



$18 - 4 = \underline{\quad}$

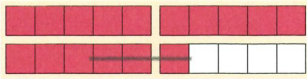


$15 - 3 = \underline{\quad}$

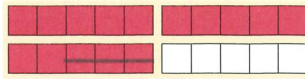


$19 - 9 = \underline{\quad}$

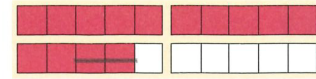
1



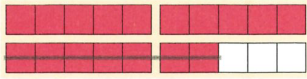
$$16 - \underline{\quad} = \underline{\quad}$$



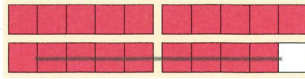
$$15 - \underline{\quad} = \underline{\quad}$$



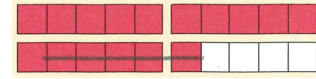
$$14 - \underline{\quad} = \underline{\quad}$$



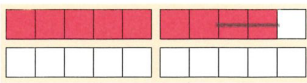
$$\underline{\quad} - \underline{\quad} = \underline{\quad}$$



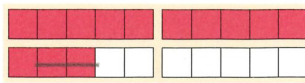
$$\underline{\quad} - \underline{\quad} = \underline{\quad}$$



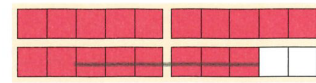
$$\underline{\quad} - \underline{\quad} = \underline{\quad}$$



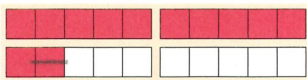
$$\underline{\quad} - \underline{\quad} = \underline{\quad}$$



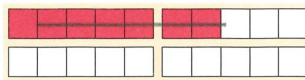
$$\underline{\quad} - \underline{\quad} = \underline{\quad}$$



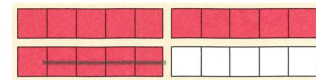
$$\underline{\quad} - \underline{\quad} = \underline{\quad}$$



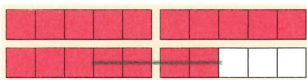
$$\underline{\quad} - \underline{\quad} = \underline{\quad}$$



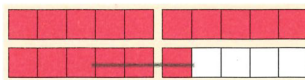
$$\underline{\quad} - \underline{\quad} = \underline{\quad}$$



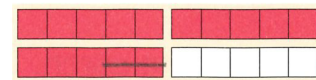
$$\underline{\quad} - \underline{\quad} = \underline{\quad}$$



$$\underline{\quad} - \underline{\quad} = \underline{\quad}$$



$$\underline{\quad} - \underline{\quad} = \underline{\quad}$$



$$\underline{\quad} - \underline{\quad} = \underline{\quad}$$

2

$$17 - 3 = \underline{\quad}$$

$$16 - 4 = \underline{\quad}$$

$$15 - 3 = \underline{\quad}$$

$$17 - 6 = \underline{\quad}$$

$$16 - 0 = \underline{\quad}$$

$$15 - 0 = \underline{\quad}$$

$$17 - 1 = \underline{\quad}$$

$$16 - 6 = \underline{\quad}$$

$$15 - 1 = \underline{\quad}$$

$$17 - 4 = \underline{\quad}$$

$$16 - 2 = \underline{\quad}$$

$$15 - 5 = \underline{\quad}$$

$$17 - 5 = \underline{\quad}$$

$$16 - 1 = \underline{\quad}$$

$$15 - 2 = \underline{\quad}$$

3

$$19 - 6 = \underline{\quad}$$

$$14 - 2 = \underline{\quad}$$

$$11 - 3 = \underline{\quad}$$

$$18 - 4 = \underline{\quad}$$

$$19 - 7 = \underline{\quad}$$

$$12 - 6 = \underline{\quad}$$

$$11 - 0 = \underline{\quad}$$

$$16 - 3 = \underline{\quad}$$

$$13 - 4 = \underline{\quad}$$

$$15 - 3 = \underline{\quad}$$

$$17 - 1 = \underline{\quad}$$

$$14 - 9 = \underline{\quad}$$

$$19 - 9 = \underline{\quad}$$

$$18 - 5 = \underline{\quad}$$

$$11 - 8 = \underline{\quad}$$